## Corrigendum Details

Published in Government eProcurement System (https://etenders.gov.in/eprocure/app)

Date & Time of Publishing : 21-Dec-2018 03:54 PM

Organisation Chain :			2018_CSIR_19362_1		
	Corrigend	um Type :	Tender for Lyophilizer Technical Bid		
Corr.No.	Corrigendum Title	Corrigendum Description		Published Date	Complete specification sheet
1	Complete Technical Specifications	was not		21-Dec-2018 03:49 PM	Complete Specification as per Annexure-II

## ANNEXURE - II

## Specifications for Lyophilizer

## Lyophilizer for protein concentration is required with following specifications: -

- 1. Vessel capacity
  - a. System should handle maximum sample loading capacity of 10.0 kg (lts) or better.
  - b. Capacity of ice removing drying rate/ performance: 10 kg or lts in 24 hours or better.
- 2. Vessel design
  - a. Product chamber with at least 3 temperature controlled shelve (-45°C to +50°C) or better for petri dish/vials applications and minimum shelf surface area ≥ 0.40 m<sup>2</sup>
  - b. Distance between shelves: ≥ 100 mm enough to accommodate 50 ml and 100ml vials along with rubber cap.
  - c. Vial sealing/stoppering device.
- Material of construction: The chamber/ice condenser, shelves and other product related parts must be made up of SS 316L/Teflon coated SS316.
- 4. Controller
  - a. Microprocessor controller for system operation and parameter settings such as ice condenser temperature, vacuum pressure with proper units.
  - b. Graphical user interface with process control software for visualization, operation and recording.
  - c. Capability to input a minimum of 10 user-defined individual freeze drying programs.
- 5. System should be able to reach ice condenser temperature: minimum 80°C or better.
- 6. Should have vacuum control option vacuum sensor to maintain set point of vacuum level.
- 7. Pressure control through control valve between pump and ice condenser.
- 8. The machine should be equipped with air injection precision needle valve for pressure control through regulated gas admission.
- 9. Hot gas rapid defrosting (heating of the ice condenser).
- 10. System should be supplied with 2 stage rotary vein chemical resistant vacuum pump with capacity at least 100 liters/min or better with an exhaust filter or equivalent (chemical solvent compatible).
- 11. Any failure during cycle should trigger the alarm & show detail message of error.
- 12. With facility for product phase monitoring including necessary measuring sensor for temperature and resistance and automatic end-point determination of drying cycle.
- 13. System build in-high capacity double cascade based refrigerator systems, with CFC-free refrigerant.
- 14. Facility for arrangement and record of process data in the freeze dryer flow sheet such as product temperature, ice condenser temperature, shelf-temperature vacuum etc. for process validation and compatible to export data from the system in the form of MS EXCEL and PDF.
- 15. It should meet ISO, GMP guidelines.
- 16. Spare parts kit and preventive maintenance kit for trouble free and maintenance free operation. Must include one copy of all O rings, gasket, freeze dryer door gasket.

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- 17. The company should also supply below mentioned items along with
  - a. Oil for vacuum pump: 50 liters.
  - b. Oil mist trap/eliminator: 10 nos.
  - c. Vacuum tester for checking vacuum in vials.
  - d. Following vials along with rubber cap, aluminum seal and seal crimper i. 1000 nos. of 50ml vials.

    - ii. 500 nos. of 100ml vials.
- 18. A set of operating and maintenance manuals complete with parts list and assembly drawings to be provided.
- 19. Warranty: 02 years from the date of installation.
- 20. AMC for 03 years after expiry of warranty must be quoted.
- 21. Compliance certificate: A compliance table in addition to marking in technical brochure (quoted models) as per the specifications point by point must be submitted by the vendor.
- 22. List of users (at least two industrial users) in India should be provided.